

# Direct Fire

American Ordnance LLC operates the Direct Fire Business Unit, located at the Iowa Army Ammunition Plant. The Business Unit is dedicated to the safe Load, Assemble, and Pack (LAP) of current tank ammunition product lines and warheads.

## Current or Recent 120mm Production

- M865 – KE Trainer
- M831A1 – HE Trainer
- M1002 – MP Trainer
- M830A1 – MP Tactical
- M1028 – Canister Tactical
- KEWA2/KEWA1 – KE Tactical for FMS
- HEP-T – HE Tactical for FMS

## Current or Recent 105mm Production

- M467 – HE Trainer
- M1040 – Canister Tactical

Our production mission is supported by a full staff of engineers and technicians that can apply unique knowledge and extensive experience to the design of facilities, equipment, and processes. This significantly reduces the time and cost involved in taking new tank ammunition from development to low rate initial production and finally into full production.

Unique capabilities include flexible manufacturing lines, tactical cartridge assembly, target practice cartridge assembly, warhead pressing, and large caliber recapitalization. Production equipment updates include the epoxy paint system, automated propellant loading, barricaded chamber gage, and primer insertion machines.

American Ordnance incorporates Six Sigma and Lean Manufacturing quality principles to continuously improve processes.



**American Ordnance**

*We do what we say.®*

American Ordnance LLC – Iowa Army Ammunition Plant  
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